Titan Rays
Adjustment Instructions
Manual Inclination

1. Hold lens fixation firmly with mounting pliers.
   NOTE: Always position moveable side parts at the head of the plastic sleeves (BLS).

2. Enclose temple beginning firmly in the hinge area and adjust inclination angle.
Incline with Inclination Lever

Hold lens fixation firmly with mounting pliers (P 0026). Close temple appr. 30°. Place inclination lever (AC 400) on side part and hinge and adjust inclination angle as required.

* Inclination Lever allows for adjustments without removing the temple.
Temple Disassembly

1. Place the ear of the hinge on a table edge
2. Position pliers with slightly open mouth onto the temple but not on the hinge
3. Put slight pressure on the pliers to disassemble the temple
Grease the inside loop of hinge with high precision lubricant (P 0030). If necessary clean beforehand. Mount small plastic part. Assemble temple.
Fixing BLS Hinge

Place hinge-plates form-fit on both sides of the hinge loop.

**NOTE:** The oval shape of the BLS’s plug-system will ensure correct positioning.
1. Place temple exactly at the slot of the BLS-hinge

2. Push hinge against protected table edge as far as possible into the temple.

3. Place hinge a little bit above the table edge and press hinge completely in.
1. Hold lens fixation firmly with pliers.

2. Press side parts against a strong yet controlled table, your thumb will prevent pliers from slipping into the lens.

3. Hold lens fixation firmly with pliers.

4. Apply pressure on hinge from inside.
Temple Adjusting

Adjust straight temple in large movements to the shape of the wearer's head. Do not bend!