VH 60 for Pliers Box P 0031
for all rimless drilled frames

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1. PLIERS BOX P 0031 COMPLETELY FILLED

- Mounting Pliers
  P 0026 00 0000 0000

- Pliers side parts (all AC-parts)
  P 0000 11 P003 1000

- Disassembly pliers
  P 0004 00 0000 0000

- Instructions & Tips VH 60
  P 0000 26 2801 0060
2. PLIERS SIDE PARTS for HORIZONTAL Drills

Mount suitable pliers side parts (AC-parts) according to width of frame part.
2.1. HORIZONTAL - SMALL

~ 0,9 - 1,1 mm


2.2. HORIZONTAL - MEDIUM

~ 1,1 - 2,4 mm

Metal Look, Enviso, Titan Edge, Dimension, Metal Twist, Class, Leathertouch, Colorama, TitanX, Titan Colours
2.3. HORIZONTAL - LARGE

- ~ 2.4 - 4.2 mm
- Large, yellow, AC 369
- SPX-Motion, Intarsia, Ambition, Inspired 2D, Softtouch, Infinito

2.4. HORIZONTAL - PLAIN

- ~ 4.2 - 5.5 mm
- Plain, red, AC 370
- Adidas Clip-in, very wide frame parts
3. PLIERS SIDE PARTS for VERTICAL Drills

Mount suitable pliers side parts (AC-parts) according to width of frame part.
3.1. VERTICAL - SMALL

1,3 - 2,4 mm

Titan Wave, Silhouette Clip-in

small green AC 265

3.2. VERTICAL - LARGE

1,3 - 3,2 mm

Leatherdrops, Limelight

large orange AC 329
4. EXCHANGE OF PLIERS SIDE PARTS

1. Press out the AC-parts by pressing them against the tabletop
2. Put pins of the AC-part into the drills using the pliers
3. Fix AC-part straight
The small fixation plate BP 44 locks the pliers side parts for horizontal drills and fastens them in correct position.
6. CENTRALLY ALIGNING THE PLIERS SIDE PARTS

Aligning is possible because of fixation by screws.
7. EXCHANGE OF BLS MOVING PART

1. **Inserting:** Place at the leading line and move into the hollow
2. **Removing:** Press out by hand

The BLS moving part compensates the lens curve during the mounting.
8. Mounting Tip 1: PLACE PLIERS AT THE SHORT SIDE

NOTE: Placing pliers at the long side might damage the lens during the mounting!
9. MOUNTING TIP 2: MOUNT IN 2 STEPS

1. Place the BLS moving part at the head of the BLS precisely fitting and press to the lens.

2. Hold counter-pressure against the BLS moving part. Only then close pliers and press in the frame parts completely — soft and in one go.
10. DISASSEMBLY OF OPTICAL LENSES

1. Affix protective foil accurately around the lens fixation sleeves.
2. Carefully clip off the BLS head, without damaging the fixation pins.
3. TIP: Use pliers P 0004 for plastic parts only!
   Metal would damage these precision pliers.