NEW UTENSILS
for
ADVANCED
Glazing Possibilities

SPECIAL GLAZING BOX P0032
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1. BOX COMPLETELY FILLED

**BLS-CUTTER (AC 392)**
P 0000 11 0392 0000
Substitute blade: P 0000 44 0693 0000

**INCLINATION LEVER (AC 400)**
P 0000 11 0400 0000

**SPECIAL-BLS (Glazing Sleeves)**
BLS 96 "large"
P 0000 22 0096 0000 (50 pcs.)
BLS 97 "short"
P 0000 22 0097 0000 (50 pcs.)
BLS 98 "long"
P 0000 22 0098 0000 (50 pcs.)

**INSTRUCTIONS VH 66**
P 0000 26 2801 0066

**SPECIAL GLAZING BOX P 0032**
P 0032 00 0000 0000
### 2. WHY A NEW SPECIAL GLAZING BOX?

**TARGET OF THESE NEW UTENSILES**

As a specialist for rimless drilled frames, Silhouette offers the best possible Solutions also for exceptional glazing situations:

<table>
<thead>
<tr>
<th>Situation</th>
<th>Solution</th>
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<tbody>
<tr>
<td>Crosscutting of BLS with scalpel requires accuracy and skill.</td>
<td>BLS-Cutter</td>
</tr>
<tr>
<td>The BLS-Cutter will simplify and improve this kind of work.</td>
<td></td>
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<tr>
<td>Disc hinges can easily get loose during inclination.</td>
<td>Inclination Lever</td>
</tr>
<tr>
<td>The new tool will relieve the hinges during inclination.</td>
<td></td>
</tr>
<tr>
<td>When lens drills get too big, the frame fit often gets loose.</td>
<td>BLS &quot;large&quot;</td>
</tr>
<tr>
<td>In this case drill holes must be drilled out to 1,6 mm and this new BLS</td>
<td></td>
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<tr>
<td>must be inserted. This will fix shaky frames again.</td>
<td></td>
</tr>
<tr>
<td>PLUS-lenses often get thinner than planned.</td>
<td>BLS &quot;short&quot;</td>
</tr>
<tr>
<td>As a result the fixing pins of the frame part are too long.</td>
<td></td>
</tr>
<tr>
<td>The new BLS hides the long pin in the higher BLS-head.</td>
<td></td>
</tr>
<tr>
<td>MINUS-lenses are often too thick for the length of standard-BLS.</td>
<td>BLS &quot;long&quot;</td>
</tr>
<tr>
<td>The new, extra-long BLS makes glazing of thicker lenses possible.</td>
<td></td>
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</tbody>
</table>
3. “BLS-CUTTER“ - ADVANTAGES

Easy crosscutting of BLS (glazing sleeves) with Ø1,4 mm

- SAFETY: no scratching of prescription lenses
- TIME SAVING: straight, smooth cut within seconds
- COMFORT: easy crosscutting of BLS
- LABOUR SAVING: no protection foil necessary, therefore no taping, no puncturing
- QUALITY: perfect glazing result through perfect cut
1. Press BLS (glazing sleeve) into lens drilling to the stop.

2. Place BLS-Cutter on excess length of BLS.

3. Crosscut BLS by pressing the Cutter ("Guillotine") together.

4. Mount frame parts as usual.
5. **INCLINATION LEVER for DISC-HINGE**

Makes easy inclination possible through high transmission of forces. Relieves plastic discs in hinge, so that they are not damaged.

- **Disc-Hinge**
- **INCLINATION LEVER AC 400**

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**Titan Rays**
**Titan Impressions**
**Titan Sculpture**

**Metal Twist**
**Magic Wings**
**Gem Stone**

**Powerlight**
**Starways**
**Lacquer Artwork**
6. INCLINATION LEVER - USE

Hold lens fixation firmly. Either manually (nylor, fullrim) or with mounting pliers P0026 (rimless). Close temple by approx 30°. Place inclination lever on side part and hinge and adjust inclination angle as required.
7. NEW BLS for SPECIAL SITUATIONS

<table>
<thead>
<tr>
<th>STANDARD BLS 58</th>
<th>NEW BLS 96 „large“</th>
<th>NEW BLS 97 „short“</th>
<th>NEW BLS 98 „long“</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Standard Glazing</strong></td>
<td>for too big drills</td>
<td>for very thin lenses</td>
<td>for very thick lenses</td>
</tr>
<tr>
<td><strong>Lens size</strong></td>
<td>$2,0 - 6,5$ mm</td>
<td>$2,0 - 6,5$ mm</td>
<td>$1,3 - 3$ mm</td>
</tr>
<tr>
<td><strong>Bore size</strong></td>
<td>$\varnothing 1,4$ mm</td>
<td>$\varnothing 1,6$ mm</td>
<td>$\varnothing 1,4$ mm</td>
</tr>
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