

SPX Illusion Fullrim Technical Information



# SPX Illusion Fullrim | Glazing with Silhouette Vision Sensation® Lenses

Silhouette now offers premium prescription lenses for all Silhouette frames.

Expertly crafted in Austria using our exclusive Panorama® lens designs, Silhouette Vision Sensation® lenses perfectly match the curve of every Silhouette frame.

This results in a 100% Silhouette visual solution that offers the wearer exceptional visual comfort and edge to edge clarity.

For more information visit:

<a href="https://www.silhouette.com/us/us/vision-sensation">https://www.silhouette.com/us/us/vision-sensation</a> or contact your Silhouette Account Executive





#### SPX Illusion Fullrim | Glazing

Frame is designed with a 5.0 base curve

Other base curves will work and will require bridge adjustment

Flatter base curves should have V-bevel cut to match 5.0 base curve

Recommended lenses are High Index 1.6, 1.67, Polycarbonate and Trivex

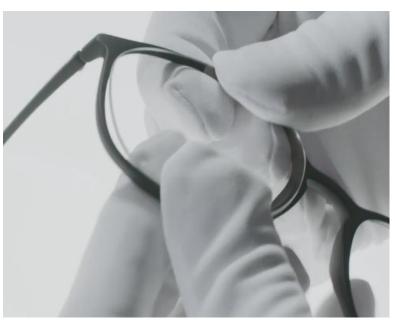
OMA shape files available in the Optometrist Service Area at:

https://portal.silhouette.com



#### SPX Illusion Fullrim Lens Mounting

Cold glazing: Do not heat the frame front for mounting and dismounting of the lenses!





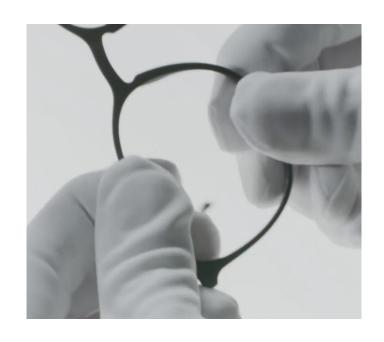


- 1. Insert the lens from the front, starting with the upper nasal corner.
- 2. Continue inserting the lens along the top to the temporal corner.
- 3. Encircle lens along bottom of lens with frame, finishing at the upper nasal corner.



#### SPX Illusion Fullrim | Lens Dismounting

Cold glazing: Do not heat the frame front for mounting and dismounting of the lenses!





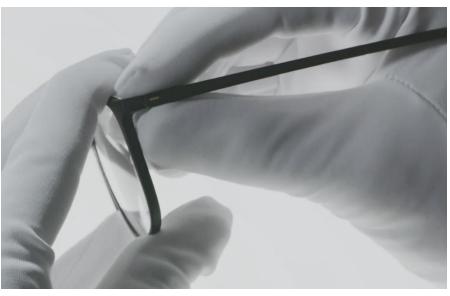


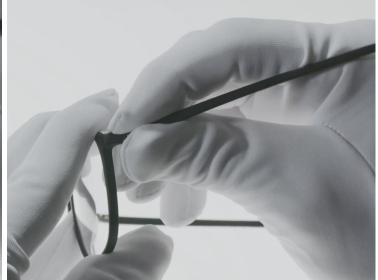
- 1. Partially lift eyewire off top and bottom of lens
- 2. Pop lens out of frame to the front with light pressure from behind the lens.

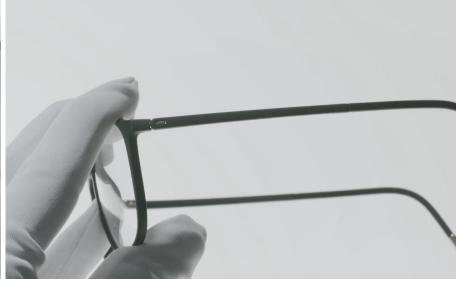


# SPX Illusion Fullrim | Inclination Adjustment

Do not change inclination by more than 5 degrees as this will affect hinge opening and closing



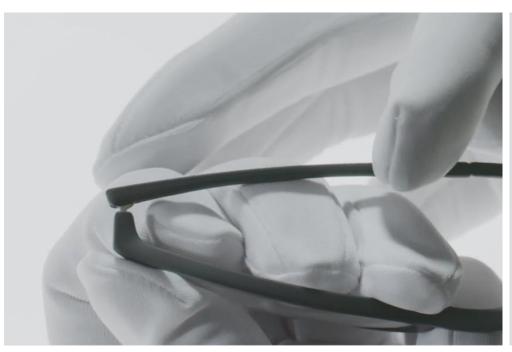




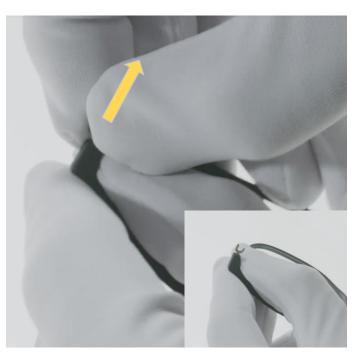
- 1. Open the temple.
- 2. Hold the frame by the hinge with your thumb and index finger.
- 3. Incline the temple at the hinge.



## SPX Illusion Fullrim | Temple Removal







- 1. Close the temple and hold the frame with your thumb and index finger.
- 2. Pull the temple off in direction of the yellow arrow.



## SPX Illusion Fullrim | Temple Mounting



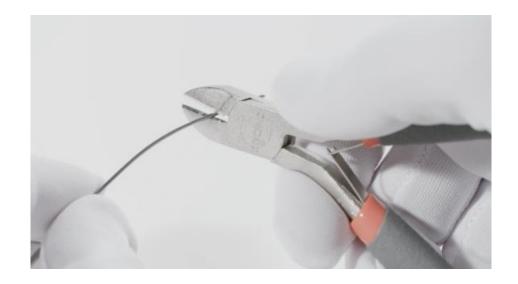
- 1. In closed position, align temple with metal hinge element.
- 2. Press the temple on to the hinge element in the direction shown by yellow arrow.



### SPX Illusion Fullrim | Temple Shortening



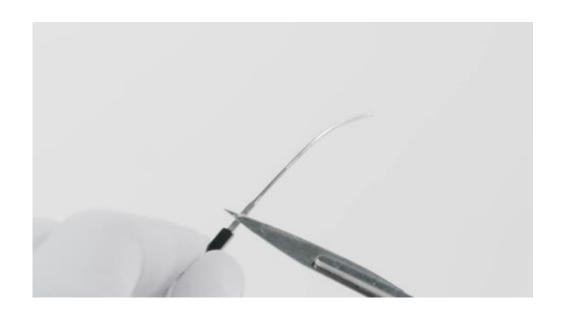
- 1. Squeeze the forward most part of the temple cover with a plastic tip plier to break the glue bond
- 2. Carefully pull off the temple cover.



- 3. Shorten titanium wire with metal-diagonal cutter.
- 4. File down sharp edges and burrs.



### SPX Illusion Fullrim | Temple Shortening



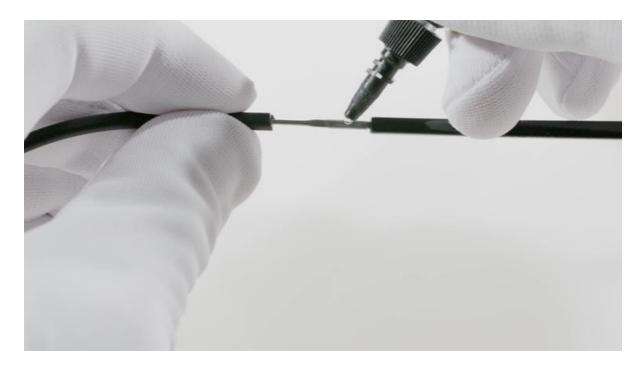
5. Remove remaining glue.



6. Cut plastic temple cover to requested length with sharp blade to match the original angle.



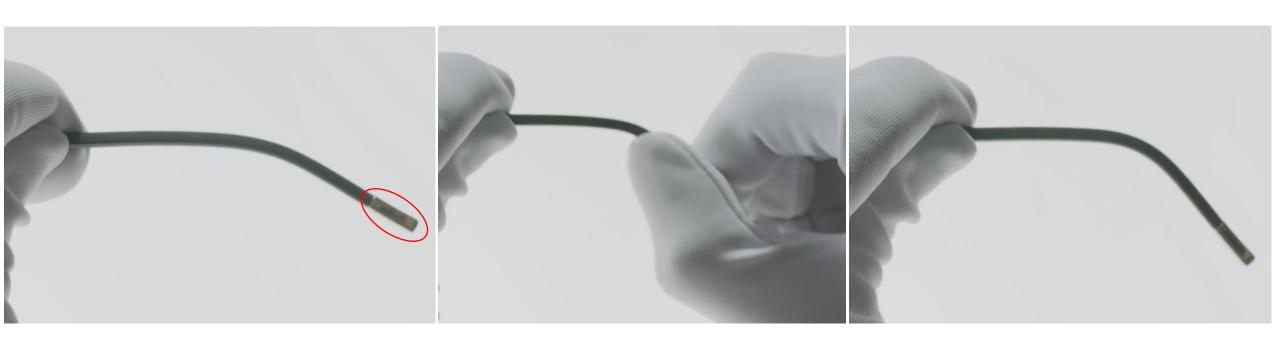
### SPX Illusion Fullrim | Temple Shortening



- 7. Apply a small amount of glue (e.g. Loctite 406) on the inside of the titanium wire.
- 8. Slide the temple cover back onto the titanium wire wipe off excess glue.



### SPX Illusion Fullrim | Temple End Adjustment



- 1. Adjust the temple to the ear shape with large curves.
- 2. During temple-end adjusting do not put pressure on the temple tip circled in red.



# SPX Illusion Fullrim | Teflon Lubricant

After cleaning the frame in an ultrasonic bath, relubricate the hinge with Silhouette Teflon lubricant to ensure the mobility of the hinge.





## Additional Information | SPX Illusion Fullrim

Clean with ultrasonic bath for maximum 1 minute per operation or with ethanol/ethyl alcohol. These methods will not damage the frame.

Avoid high temperatures like the dashboard in cars or saunas.

Always store your frame in the supplied case.



