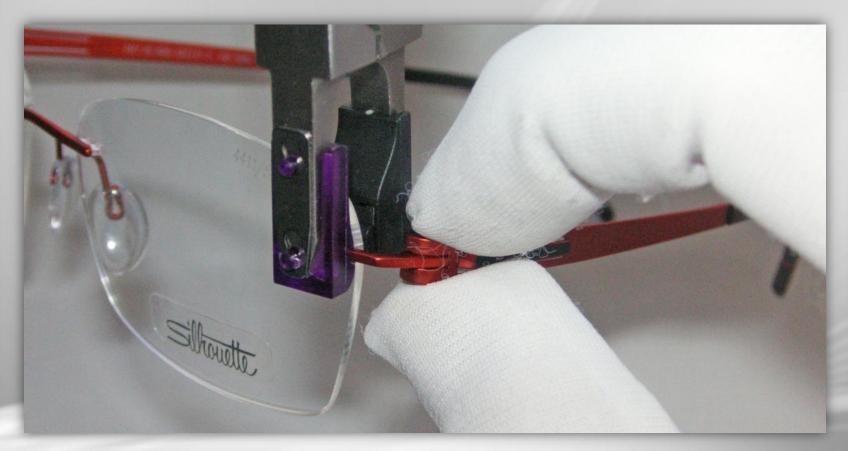


Lite Twist



Inclination



- 1. Open temple and hold lens fixation firmly with mounting pliers.
- 2. Enclose hinge together with cylinder firmly and adjust inclination on titanium side part in direction shown.



Adjust Temple Opening

Reduce



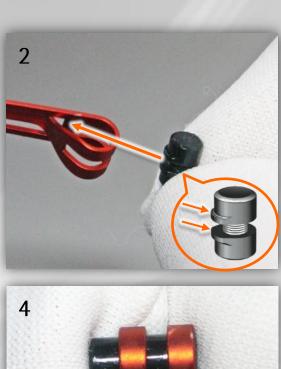
Enlarge





Exchanging Hinge Cylinder



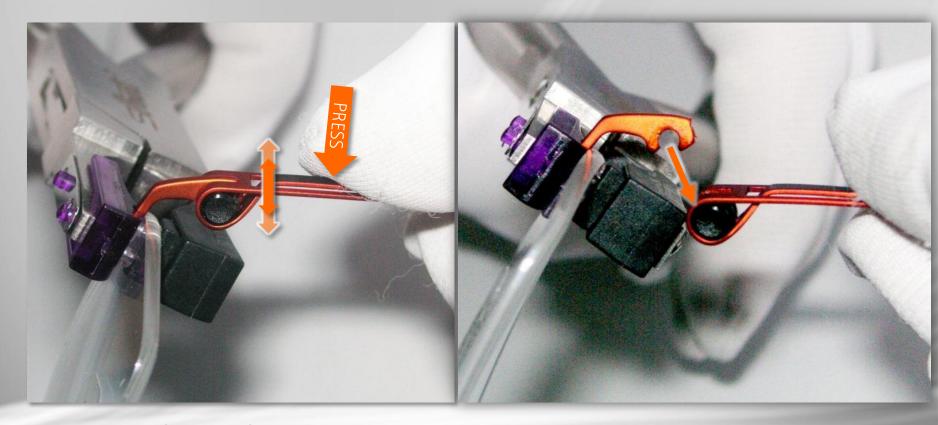








Temple Disassembly



- 1. Hold lens fixation firmly with mounting pliers.
- 2. Open temple completely.
- 3. Press temple out of titanium side part with small movements.



Greasing Hinge with Teflon



After cleaning grease inside loop of hinge with Teflon High Precision Lubricant (P 0030) and mount temple.

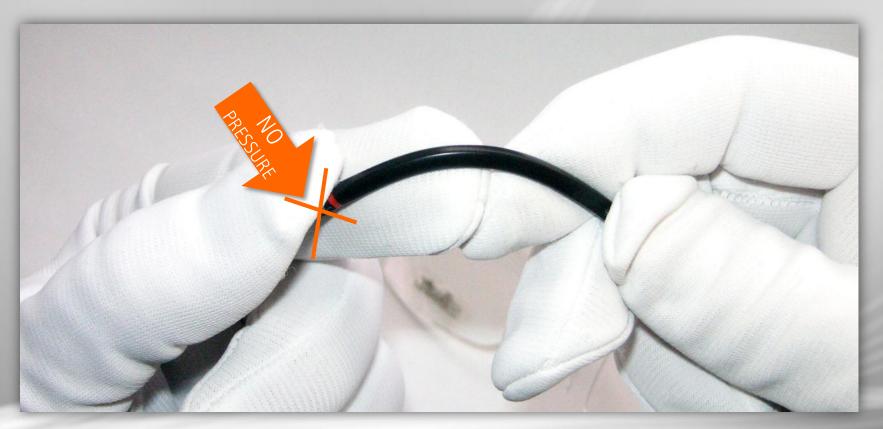


Temple Assembly





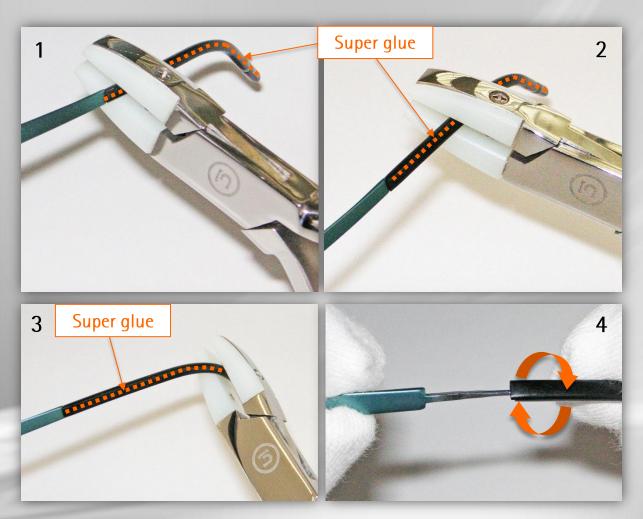
Temple Adjustment



- Curve temple in large movements. Metal inside temple enables cold adjustment of temple ends.
- Never overbend temple ends.



Temple End Disassembly

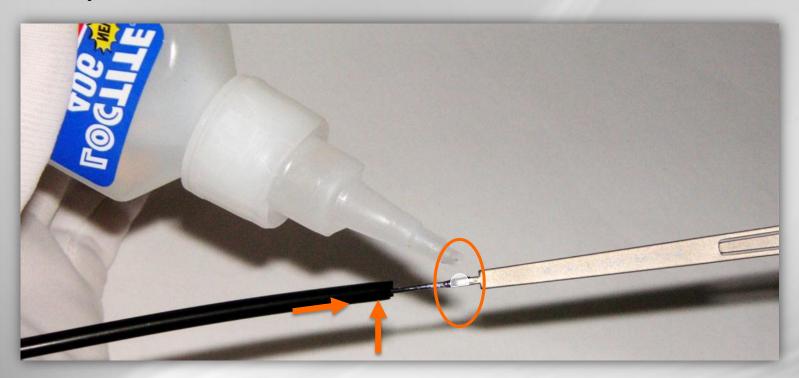


1-3. Loosen super glue inside temple ends using pliers with plastic side parts.

4. Pull off temple end with small rotating movements.



Temple End Assembly



- 1. Apply a small amount of Loctite on the inside of the metal inlay.
- 2. Lift temple end and slowly pull upwards so the glue does not come off.
- 3. Remove excess glue immediately with ethanol.